

Work Order ID 64403

December 3, 2010 3:17:48 PM

Page 1

Item ID: D2480-012

Accept

Revision ID:

Item Name: Heli-Access Handle Weldment RH

Start Date: 12/06/10 Start Qty: 3.00

Required Date: 12/17/10 Req'd Qty: 3.00

Reference:

Approvals:

Process Plan: *CMF*

Date: *10-12-03* Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

Draw Nbr

Revision Nbr

D2480

Rev A1

100

0.00



Large Fab

Large Fab

Memo

0.00

Large Fab

Weld as per Template DT 8333 (DT 2480 CJ)

Red m111585

11.01.07 3 0

110

QC9- Inspect visual per QSI004- Fusion Welds

0.00



QC

Memo

0.00

Quality Control

11.01.07

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

Sublet

*+3
RH*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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December 3, 2010 3:17:48 PM



Page 2

Item ID: D2480-012

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access Handle Weldment RH

Start Date: 12/06/10 Start Qty: 3.00



Cust Item ID:

Required Date: 12/17/10 Req'd Qty: 3.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code Accept Qty Reject Qty Reject Number Insp.
Stamp

130



Powdercoat

Powder Coating

White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

0.00

M 115951.

Memo

0.00

START TIME:

7:40

FINISH TIME:

OVEN TEMPERATURE:

8:10.

3RH PR 11-01-12

140



QC

Quality Control

QC3- Inspect Part Finish

0.00

=>

Memo

0.00

3RH 0 11/01/12

150



Packaging

Packaging

Identify as per dwg & Stock Location:

PPA

0.00

Memo

64400

0.00

PPA 11/01/12 (3)

W/O:		WORK ORDER CHANGES					
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December 3, 2010 3:17:49 PM

Page 3

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Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

11/01/12

MF

11-01-12

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

December 3, 2010 3:17:47 PM

Page 1

Work Order ID: 64403

Parent Item: D2480-012

Parent Item Name: Heli-Access Handle Weldment RH

Start Date: 12/06/10

Required Date: 12/17/10

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP CI 03.01.09 Added Powder Coat

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2478



Heli-Access Handle

D2479



Heli-Access Handle

D2481



Mounting Plate

Manufactured

No

100

Each

0.0000

1

3



PH 11.01.06 B64405

Manufactured

No

100

Each

0.0000

1

3



PH 11.01.06 B64406

Manufactured

No

100

Each

24.0000

2

6



PH 11.01.06

Location

Loc Qty

Loc Code

WA

24

40634

7

40888

17

1
5

D2482



Mounting Plate

Manufactured

No

100

Each

64.0000

1

3



PH 11.01.06

Location

Loc Qty

Loc Code

WA

64

38319

44

40635

20

3

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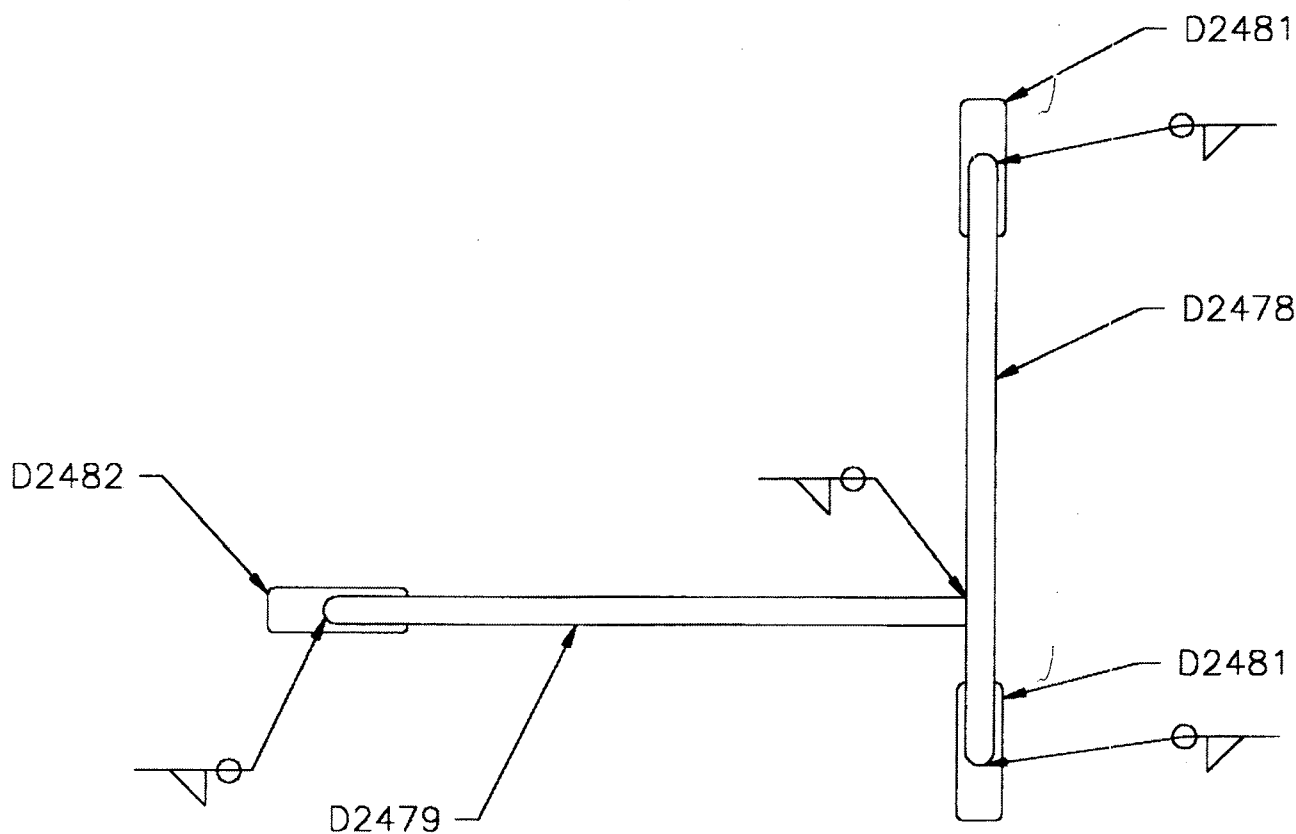
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DESIGN	DRAWN BY	DART AEROSPACE LTD	
B WILLIAMS	MIKE M	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
BW	BW	D2480	SHEET 1 OF 1
DATE	TITLE		SCALE
96:05:14	HANDLE WELDMENT ASSEMBLY		6:1
A1	05.06.23		ADDED POWDER COAT

RELEASED
16/10/02 DS



D2480-011 LH SHOWN
D2480-012 RH OPPOSITE

NOTES:

- 1) WELD PER TEMPLATE DT 2480 WG PER DS1 004
2) POWDER COAT WHITE GLOSS (REF: 4.3.5.2) AS PER DS1 005

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